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FITTING AND MACHINING THEORY N2 FORMULA SHEET $f = f T N t \pi D N S = 60 S = \pi D n 40 N N 9 D - d$ length of workpiece Set-over = 2 length of taper length of workpiece Set-over = Ratio $2 \theta X \tan = 2L$ Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Following angle = $90 + (\text{Helix angle} - \text{clearance$

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angle) Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining Theory April 2016 Memorandum.doc Created Date: 20190513132721Z ...

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